



1631 SOUTH 10th STREET • SAN JOSE, CALIFORNIA 95112-2594
 (408) 288-8655 • FAX (408) 288-9655 • CONTRACTOR'S LICENSE 363562

TERA-GEM III INDUSTRIAL FLOORING SYSTEM (IFS)

Product Description

Tera-Gem III Industrial Flooring System (IFS) is a troweled tough wearing, 100% solids, solvent free (No VOC's – Meets all of California's VOC Requirements), seamless epoxy - aggregate composite designed for use as an overlayment for commercial and industrial environments. This product has excellent adhesion to concrete and wood substrates. The Tera-Gem III IFS system is a nominal 1/8" or 1/4" thick composite consisting of the following:

PRIMER: A two-component epoxy primer. Other primers can be substituted depending on application.

BASE COAT: A three component, troweled polymer composite consisting of epoxy resin, curing agent, with or without inorganic pigments and selected graded silica aggregates.

SEAL COATS: Consists of the Tera-Gem III IFS liquid components with inorganic pigments. Other sealers may be added depending upon application demands.

Physical Properties-System Cured 7 Days

Compressive Strength	(ASTM C-579)	11,500 psi.
Flexural Strength	(ASTM C-580)	4,500 psi.
Tensile Strength	(ASTM C-307)	2,500 psi.
Flammability	(ASTM 635)	Self Extinguishing
Impact Resistance	(Mil D-3134F Sec 4.7.3)	No cracking or delamination at 16/ft/lbs
Water Absorption	(ASTM C-413)	0.25%
Bond Strength, Primer	(ASTM 4541)	>400 psi

Physical Properties-Binder Cured 7 days

Tensile Strength	(ASTM D 638) psi	6,000 psi
Flexural Strength	(ASTM D 790) psi	9,400 psi
Flexural Modulus	(ASTM D 790) psi	3.05 x 10 ⁵
Hardness	(ASTM 2240)	Shore D - 83
Abrasion Resistance	(ASTM 4060) CS10 Wheel	1000 cycles, wt loss (gm) - .034 gm
Water Spot Resistance	72 deg F. 8 hr cure	Pass

Application Properties

Mix Ratio	2A : 1B by volume
Pot Life (minutes)	30-40 @ 77 deg F
Application Temp,	(F. Min) 50 deg F

When placed by trained applicators, Tera-Gem III IFS will provide a long lasting, easy to maintain floor that will stand up even in the most demanding of environments.

SUGGESTED USES:

Suitable for restrooms, locker rooms, warehouses, forklift traffic areas, food processing plants, beverage plants, distilleries, dairies, electronics plants, clean rooms, hospitals, commercial and restaurant kitchens, sanitary facilities, prisons and wet areas that require skid resistance and resistance to industrial chemicals.

CHEMICAL RESISTANCE:

Reagent	Film Integrity	Reagent	Film Integrity
30% Nitric Acid	No Effect	Urine	No Effect
30% Phosphoric Acid	No Effect	Household Cleaner	No Effect
20% Hydrochloric Acid	No Effect	(Non-Dye Containing)	
70% Sulfuric Acid	No Effect	Beer/Wine	No Effect
10% Acetic Acid	No Effect	Rubbing Alcohol	No Effect
50% Sodium Hydroxide	No Effect	Bleach	No Effect

NOTE: The end user should supply information regarding chemical concentrations, service temperatures and cleaning procedures to verify correct use of product. Review full chemical resistance charts for additional chemical information. Contact TL technical department for information regarding specific applications.

NOTE: Staining or a white blush will occur if the new floor is not allowed to cure fully (7 days) prior to allowing water, chemicals, etc to stand on the surface.

SURFACE PREPARATION

Concrete surfaces must be free from surface contaminants, laitance, curing compounds, oils, greases, dirt, chemical contaminants, delaminated coatings, etc. The surface must be sound. Concrete compressive strength must be a minimum of 3000 psi. New concrete should be cured for a minimum of 28 days. Wet curing is the preferred method. User must notify manufacturer if conditions differ from above. To properly clean concrete surfaces, the concrete may be sandblasted, steel shot-blasted, scarified, or other approved technique.

SYSTEM APPLICATION

PRIMER:

Use Tera-Gem III IFS liquid A & B components as primer. Use a clean bucket and mix 2 parts of A to 1 part of B by volume. Stir with a mechanical agitator for 1-2 minutes. Distribute mixed material evenly over the floor surface using rollers or squeegees. Spread rate will vary from 70 to 150 sq ft per gallon depending on surface. Do not apply over standing water or let primer set before applying the base coat (aka body coat, troweled coat)

BASECOAT (aka Body Coat, Troweled Coat):

Use a clean container and mix Tera-Gem III IFS liquid components at a ratio to 2 parts A to 1 part B by volume. To one weight equivalent of mixed liquid components add approximately 7 weight equivalent of aggregate. Mix all components using an electrical drill motor agitator or a plaster mixer. Mix all components for 2-3 minutes or until uniformly mixed. Transfer to installation area and trowel to a thickness of 1/8" to 1/4". Other thicknesses are possible.

SEALERS/ANTI-SKID:

To seal the epoxy/aggregate composite for easier cleaning and to assure a non-skid property, apply two pigmented seal coats using the Tera-Gem III IFS liquid components. Mix in the same manner as described in the primer step. Apply the first seal coat (aka flood coat). Let the surface cure. Prep floor between coats by sanding the surface. Mix and place the second seal coat (aka topcoat) similarly to the first coat, application rate is approx 125 sq ft per gallon. During the second seal coat process broadcast a graded silica aggregate for anti-skid effect. The most commonly used anti-skid texture is achieved with a Flintshot or #70 mesh silica sand. Other aggregates and spread rates can be used to achieve a more aggressive anti-skid for demanding environments.

MATERIAL HANDLING

Epoxy resins and curing agents have certain handling hazards. Users should become familiar with the information contained in the MSDS sheets for each formulated systems. Observe warning indications on the labels for each component.

PACKAGING

Tera-Gem III IFS epoxy system is available in pre-measured gallon, 3 gallon kits, 15 gallons kits and 165 gallon kits.

The technical data furnished is true and accurate to the best of our knowledge. However, no guarantee of accuracy is given or implied. We suggest that the user evaluate these recommendations and suggestions in conjunction with their specific application. Tera-Lite Inc/ Revolan Systems warrants its products to be free from manufacturing defects conforming to their most recent material specifications. In the even of liability will be limited to the replacement of material of the

material value only at the sole discretion of Tera-Lite Inc/Revolan Systems. We assume no responsibility for coverage, suitability of application, performance, or injuries resulting from use.

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